



Scheda tecnica

IGP-KORROPRIMER 6007A-V0

The powder coating primer for aluminum and steel with good UV resistance, which harmonizes perfectly with IGP powder coatings for facades.



Proprietà

- semi lucido
- superficie liscia
- Tinte unite
- Industrial outdoor quality
- Primer ottimizzato per degasaggio



Proprietà delle polveri

| | |
|----------------|---|
| Granulometria: | < 100 µm |
| Corpi solidi: | > 99 % |
| Densità: | 1.3 kg/l-1.6 kg/l |
| Stoccaggio: | min. 18 months a ≤ 25 °C in an unopened original container |
| Color tones: | ca. RAL 7032 |



Applicazione

Pretrattamento

The substrate must be free from oil, grease and oxidation products. The pretreatment depends on the type of substrate and the corrosion protection to be achieved. We recommend the following pretreatments:

Alluminio

- Chrome-free pretreatment according to GSB International and QUALICOAT specifications
- Chromating according to DIN EN 12487
- Pre-anodization

Acciaio

- Blasting: Electro corundum or conditioned cut wire shot should be used. After blasting, the norm purity degree must be at least SA 2 ½ (white metallic polish) in accordance with DIN EN ISO 12944-4. Further details can be found in this norm. Sharp edges, overlaps, etc., should be avoided (see DIN EN ISO 12944-3).

Acciaio zincato

- Zinc phosphating
- Chrome (III) passivation
- Chromating according to DIN EN 12487

The suitability of the pretreatment method used is generally to be tested by the coater in advance with appropriate test methods. The minimum requirement for aluminium substrates / galvanised steel components is to carry out a boiling water test with a subsequent cross-cut adhesion and tape test. We refer to the guidelines of the GSB International, Qualicoat and Qualisteelcoat certifications. For further information: see also our special leaflet on pre-treatment (IGP-TI 100).

Impianti di verniciatura

All commercially available electrostatic systems, both corona and tribo charge systems.

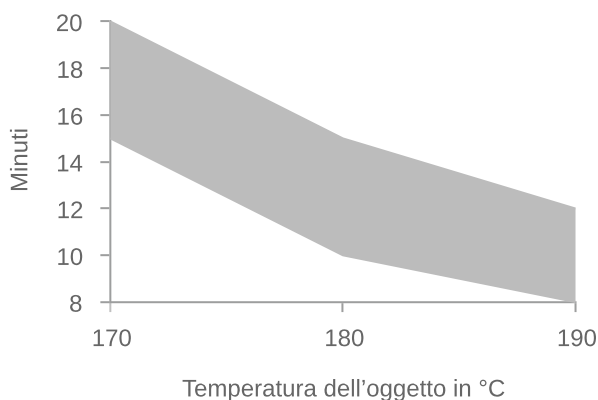
For the construction and operation of powder coating plants, the following regulations must be complied with: ATEX RL 2014/34/EU, EN 50177, DIN EN 16985.

Spessore del film consigliato

60 µm - 100 µm

A homogeneous coating result with textured coatings or article-and color specific differences in hiding power may require higher coating thicknesses. The corresponding processing guidelines must be observed. For a pre-calculation of the required powder coating quantity, the necessary coating thickness must be determined for each article.

Condizioni di cottura



| T_{oggetto} | t_{min} | t_{max} |
|----------------------------|------------------------|------------------------|
| 170 °C | 15 minutes | 20 minutes |
| 180 °C | 10 minutes | 15 minutes |
| 190 °C | 8 minutes | 12 minutes |

Per accertare le condizioni di cottura migliori si consiglia, in ogni caso, di effettuare prove pratiche con il rispettivo oggetto e forno di polimerizzazione.

Application

Please follow the application guideline VR211.

Recupero

Small portions of recycled powder can be added, automatically if possible, to the fresh powder. Important: Keep overspray to an absolute minimum.



Caratteristiche del film

Testato per

| | |
|---------------------------|-----------------|
| Substrati: | Steel, 0.5mm |
| Spessore: | 60 µm - 80 µm |
| Temperatura dell'oggetto: | 180 °C, 10 min. |

Prove meccaniche

| | | |
|-------------------------|-------------|-------------------------|
| Cross-cut adhesion test | Gt 0 | DIN EN ISO 2409 2020-12 |
| Impact test | ≥ 10 inchp. | ASTM D 2794 1993 |
| Erichsen cupping | ≥ 3 mm | DIN EN ISO 1520 2007-11 |



Altre informazioni

Imballaggio

20 kg cardboard box with inserted antistatic PE liner

Rimozione e smaltimento della pittura

After use, coated goods should be supplied to the normal recycling process. The disposal methods for sludges or residual powders must be observed in accordance with the local official provisions whilst taking Waste Code "080201 Coating Powder Wastes" in accordance with the European Waste Catalogue into consideration.

Le presenti informazioni di natura tecnica relative all'utilizzo sono fornite sulla base delle conoscenze attuali. Tuttavia devono essere considerate come indicazioni non vincolanti che non esonerano dall'effettuazione di controlli autonomi. Utilizzo, destinazione e applicazione di prodotti hanno luogo senza possibilità di controllo da parte nostra e, pertanto, soggiacciono esclusivamente alla vostra responsabilità.

Prima dell'applicazione consultare la scheda di sicurezza. Scheda di sicurezza specifica per l'articolo e misure più approfondite sulla gestione del rischio alla pagina: igp-powder.com