

IGP-REPLACK*SYSTEM*

For the manual repair of small
and large surface paint damage
indoors and outdoors



POWDER
COATINGS

IGP-REPLACK_{SYSTEM} – REPAIR PAINT DAMAGE WITH MATCHING COLORS, EFFICIENTLY AND SAFELY

Powder-coated objects impress with their long service life and sturdy paint film. Due to all kinds of external influences, especially during the installation of coated workpieces, minor chipping can scarcely be avoided. With the IGP-REPLACK_{SYSTEM} this damage can be repaired quickly and easily on the spot. Depending on the size of the damaged surfaces, the powder coating repair system offers a variety of different products adjusted to each other.

Product benefits

- Fast repair on the spot
- Easy handling
- Powder and liquid coating shade reproduction: please observe notes of the technical documentation
- With the IGP-REPLACK_{STICK} and IGP-REPLACK_{HARDENER SOLUTION} repair paints can be mixed with the IGP coating powder used on the spot
- DOLD SPACELINE Prefilled Spray paints with a wide range of available colors (including the best known IGP pearl mica colors) for medium-sized repair surfaces
- With the spray paints DOLD SPACELINE DPU and DOLD DURA^{®xa}/liquid larger surfaces can be professionally repaired or supplemented

REPLACK product range	
System tool	Repair area
IGP-REPLACK _{STICK}	≤ 1 cm ²
IGP-REPLACK _{HARDENER SOLUTION}	≤ 4 cm ²
DOLD SPACELINE Prefilled Spray	≤ 30 cm ²
DOLD SPACELINE DPU	≥ 30 cm ²
DOLD SPACELINE DURA ^{®xa} /liquid	≥ 30 cm ²

As the shade depends on both the application method and the lighting and viewing conditions, an exact colour definition for these products can only be obtained by means of sample coatings which have to be produced in each case.

THE STICK AND HARDENER SOLUTION – FOR SMALL REPAIRS

Area of application

Due to the good weather-resistance in combination with coating powders both the IGP-REPLACK^{STICK} as well as the IGP-REPLACK^{HARDENER SOLUTION} are suitable for application indoors and outdoors.

The IGP-REPLACK^{STICK} is perfect for repairing individual thumbnail-sized paint chips (about 1 cm²) with a matching color.

The IGP-REPLACK^{HARDENER SOLUTION} is used for various repair spots with individual sizes up to 4 cm² in a repair field.

Product description

IGP-REPLACK^{STICK} and IGP-REPLACK^{HARDENER SOLUTION} contain a hardener solution, which can be mixed in a prescribed mix ratio with IGP coating powder (see mixability) as spot repair paint. The shade is determined by the coating powder. Depending on the coating powder used, the repaired areas have a silky-glossy to glossy finish and a reflectometer value according to DIN 67530 of 85 ± 10 GU (60°).

Characteristics

- Aliphatic isocyanate-based hardener
- Fast dust-free drying
- No yellowing under UV exposure
- Good absorption and wetting of IGP coating powders
- Good UV- and weather-resistance
- Shelf life: 6 months

Product range

For mixing the hardener included in IGP-REPLACK^{STICK} or in the larger container IGP-REPLACK^{HARDENER SOLUTION} with glossy or silky-glossy IGP powder paints like:

IGP-DURA^{face} 5809, 5807

IGP-DURA^{mix} 3507, 3509

IGP-HWF^{classic} 5907

Partial mixability of the IGP-REPLACK^{STICK} hardener with:

IGP-DURA^{guard} 3207

IGP-DURA^{pol} 6807

Manufacturing matte repair paints including mixture of the hardener with matte IGP powder paints cannot be recommended due to the reduced weather-resistance. For this we recommend the DOLD products: DOLD SPACELINE Prefilled Spray (matte). With DURA^{xal} powder coatings, we recommend the DURA^{xal} liquid wet coating.



IGP-REPLACK^{STICK}



IGP-REPLACK^{HARDENER SOLUTION}

THE SPRAY – FOR DAMAGED COATINGS ON SMALL SURFACES

Area of application

Thanks to their good weather-resistance, DOLD SPACELINE Prefilled Sprays are suitable for application indoors and outdoors on metals, plastics and glass for medium-sized surfaces up to 30 cm².

Product description

DOLD SPACELINE Prefilled Spray paints are fast drying 1K acrylic paints for the complete and partial painting of surfaces. They consist of polyacrylates as well as the corresponding light-proof and weather-proof pigments. For effect powders, special effect pigments are used. The propellant used is free of chlorofluorocarbons (CFCs) and contains a mixture of organic solvents. The DOLD SPACELINE Prefilled Sprays are adjusted in color and qualitatively to the originals and can be set individually.

Characteristics

- Fast drying
- Light-proof and no yellowing, lead-free
- Universal pre-gassed with an ozone-friendly mixture of propellant and solvents
- Equipped with an adjustable nozzle for fine spray
- High surface hardness
- Shelf life: 1 year

Product range

Two DOLD SPACELINE Prefilled Spray systems are available for the gloss adjustment to the IGP powder coating used:

DOLD SPACELINE Prefilled Spray

Matte (DOLD technical data sheet no. 564; Universal Prefilled Spray, matte)

DOLD SPACELINE Prefilled Spray

Silky gloss (DIN 67530) 50-60 GE/60° (DOLD technical data sheet Nr. 564; Universal Prefilled Spray, silk gloss)

For the production of non-storable DOLD SPACELINE Prefilled Spray uni-spray paint from the RAL or NCS color range, please allow for a waiting period of five working days after receipt of the original at Dold AG.

Please note: for the reproduction of effect powder coating DOLD SPACELINE Prefilled Spray with individual adjustment, please allow for a waiting period of 15 working days after receipt of the original at Dold AG.

Even in the case of optimal adjustment of the liquid paint to the powder coating original, effect finish and color deviations may occur depending on the viscosity, coating parameters (angle) and the coating process (spraying).



DOLD SPACELINE Prefilled Spray paint

SPRAY PAINT – FOR EXTENSIVE REPAIRS

Area of application

High quality 2K spray paints for indoors and outdoors for the repair and supplementing of powder coated surfaces.

Product description

Fast-drying 2-component polyurethane acrylic coatings from the DOLD SPACELINE DPU range for industrial coatings in factories or for adaptation work on the construction site. The coatings can be applied using all common spraying methods. The different wet coating qualities are specifically adapted to the powder coating qualities.

Characteristics

- Short drying time
- Electrostatic processing possible
- Good UV- and weather-resistance
- Very good resistance to water
- Solvent-proof
- Shelf life: 1 year

Product range

Various matching DOLD SPACELINE DPU and DOLD SPACELINE DURA[®]*xa*/liquid spray paint products are available for adjustment to different IGP powder coating qualities and gloss levels:

Gloss and silk gloss: DOLD SPACELINE DPU 240-90, corresponds to IGP-DURA[®]*face* 5809 or IGP-DURA[®]*face* 5807 (DOLD technical data sheet no. 516; DPU 240-90, gloss), for example

Silk matt and matt: DOLD SPACELINE DPU 250-50, corresponds to IGP-DURA[®]*face* 5803 or IGP-DURA[®]*mix* 3503 (DOLD technical data sheet no. 518; DPU 250-50, silk gloss)

Deep matt: DOLD SPACELINE DPU 240-10, corresponds to the TE and TA qualities (DOLD technical data sheet no. 582; DPU 240-10, matt)

DURA[®]*xa*: DOLD SPACELINE DURA[®]*xa*/liquid, corresponds to coating powder IGP-DURA[®]*xa*/4601/4401/ 4201

Please note: for the reproduction of effect powder coatings from DOLD SPACELINE DPU and DOLD SPACELINE DURA[®]*xa*/liquid with individual adjustment, please allow for a waiting period of 15 working days after receipt of the original at Dold AG. Even in the case of optimal adjustment of the liquid coating to the powder coating original, effect finish and color deviations may occur depending on the viscosity, coating parameters (pressure, air proportion, angle) and the coating process (painting, spraying, rolling).



DOLD SPACELINE spray paint



DOLD SPACELINE DURA[®]*xa*/liquid

GROUP COMPANIES

Austria

IGP Pulvertechnik GesmbH
AT-2514 Traiskirchen
Phone +43 2252 508046
info.at@igp-powder.com

Benelux

IGP Benelux BV
NL-8013 RW Zwolle
Phone +31 38 4600695
info.benelux@igp-powder.com

Bosnia / Slovenia / Croatia

IGP Market Manager
Borut Grajfoner
Mobile +386 41 747464
borut.grajfoner@igp-powder.com

IGP Market Manager

Danilo Zemljic
Mobile +386 30 415934
danilo.zemljic@igp-powder.com

France

IGP Pulvertechnik SAS
FR-74166 St Julien en Genevois Cedex
Phone +33 4 50953510
info.fr@igp-powder.com

Germany

IGP Pulvertechnik Deutschland GmbH
DE-84030 Ergolding
Phone +49 871 966770
info.de@igp-powder.com

Great Britain

IGP UK
GB-Bristol, BS37 5JB
Phone +44 1454 800020
info.uk@igp-powder.com

Hungary

IGP Hungary Kft.
HU-6000 Kecskemét
Phone +36 76 507974
info.hu@igp-powder.com

Italy

IGP Italy S.r.l.
IT-21016 Luino (Varese)
Phone +39 332 1507657
info.it@igp-powder.com

North America

IGP North America LLC
Louisville, Kentucky 40299, USA
Phone +1 502 2427187
info.us@igp-powder.com

Poland

IGP Pulvertechnik Polska Sp. z o.o.
PL-96-321 Siestrzeń
Phone +48 22 1011700
Fax +48 22 7583798
info.pl@igp-powder.com

Scandinavia

IGP Scandinavia AB
SE-222 23 Lund
Phone +46 46 120220
info.se@igp-powder.com

DISTRIBUTION PARTNERS

Belarus

Polymer Complect Company Ltd
Minsk region
Phone +375 17 5114669
info@polymercompl.com
www.polymercompl.com

Bosnia and Herzegovina

IGP Solutions d.o.o.
BA-71000 Sarajevo
Phone +387 62 495376
info@igp-solutions.ba
ilijas@igp-solutions.ba

Bulgaria

TM Gamasystem Ltd.
BG-1505 Sofia
Phone +359 2 9433677
tmgama@omega.bg
www.itwfinishingbg.com

Czech Republic/Slovakia

OK-COLOR spol. s r.o.
CZ-193 00 Praha 9
Phone +420 283 881252
praha@okcolor.cz
www.okcolor.cz

Israel

Color's Way Ltd.
IL-5885140 Israel
Phone +972 3 5613885
colorsway@colorsway.com
www.colorsway.com

Romania

S.C. Paint Art S.R.L.
RO-550063 Sibiu
Phone +40 269 214915
office@paintart.ro
www.paintart.ro

Russia

Industrial coating systems «KSK»
RU-140000 Moscow Region
Phone/Fax +7 495 2326442
info@ksk-systems.ru
www.ksk-systems.ru

Serbia

IGP SYSTEM D.O.O.
RS-21205 Sremski Karlovci
Phone +381 616 800492
igpsystemdoo@gmail.com

Turkey

Altinboy Ltd.
TR-34384 Okmeydani-Sisli, Istanbul
Phone +90 212 2228701
omer@altinboy.com.tr
www.altinboy.com.tr

Ukraine

Alufinish Ukraine Ltd.
UA-79012 Lviv Oblast
Phone +380 32 2443251
alufinish.ua@gmail.com
www.alufinish.com.ua

IGP POWDER COATINGS

DOLD
varnishes and paints

IGP Pulvertechnik AG
Ringstrasse 30
9500 Wil, Switzerland
Phone +41 71 9298111
Fax +41 71 9298181
igp-powder.com
info@igp-powder.com

A member of the DOLD GROUP

Dold AG
Hertistrasse 4
8304 Wallisellen, Switzerland
Phone +41 44 8774848
Fax +41 44 8774849
dold.ch
info@dold.ch

doldgroup.com

Search for international distribution partners!

More information under
igp-powder.com